## **TECHNICAL INFO**



03/2/16 GDA

## Before start rebuilding the door

Switch of power on the door and use the door until 0 bar pressure on the manometer.



Dismount the accumulator by either open the pipe next to motor or bottom pipe under accumulator. Be careful moving the accumulator, the valve with yellow cap has a pressure of 70 bar. Dismount motor cable from junction box JB4. Under oil tank there are 3 pcs of nut, remove this.

Dismount return pipe from block to tank and suction pipe for hand pump.

If the door open left the oil level gauge wire are now possible to disconnect, if door open right the tank need to be lifted out and it is possible to disconnect.

Now it is possible to empty the tank if it's not done earlier.

Dismount all screws from tank-top.

Open tank and replace the filter, remember to tighten all fittings before mounting back.



Follow same procedure the opposite way.

<u>Remember to air the hand pump before switching on power. Otherwise we</u> <u>have experience difficulties removing air in hand pump.</u>