

# **TECHNICAL BULLETIN**

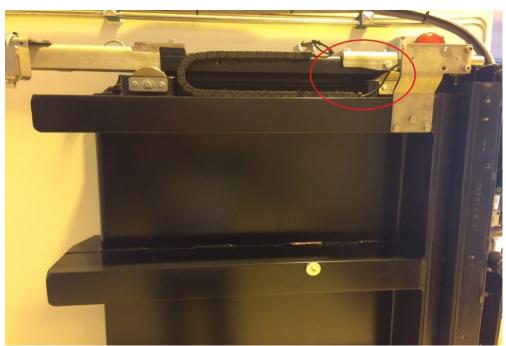
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Applies to:		Bulletin subject:
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SAFETY WINDOWS		FMA WHEEL SUPPORT KIT
AUTOMATION		
Created by:		GDA / VML
Approved by:		OOR

### **Introduction:**

To inform users of IMS Watertight FMA(Flush sill, Machinery Door, Adustable Height) doors about an available upgrade, redusing the risk of door derailing during closing and opening sequence.

In previous design, the FMA door can potentially derail during closing/opening sequence if water is applied against the door blade. IMS has developed a product improvement in way of a anti-derail bracket that can be mounted on the top rail in order to prevent this to happen.



Door with new bracket installed

## **Benefits:**

Reduce possibility for door to get jammed or derail during opening and closing sequence.







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## **Implementation details:**

Each Kit includes:

• 6 different sizes of the support and M10 x 20 bolts and M10 washers

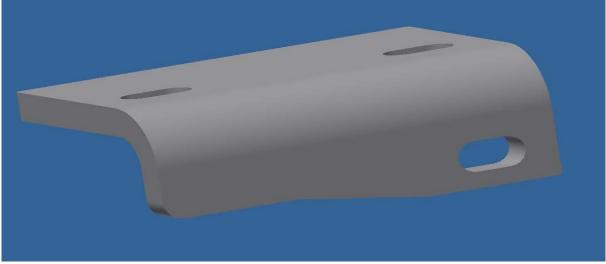
Tools needed:

• Drill and drill-bits for making 3 x M10 holes with M10 treads for the bracket. Two holes on the top and one on the side.

### **Use of IMS Personnel:**

Is required	
Is recommended	
Can assist	$\boxtimes$
Assistance not applicable	

#### FMA WHEEL SUPPORT KIT Part number 10035301 FMA WHEEL SUPPORT KIT LEFT 10035302 FMA WHEEL SUPPORT KIT RIGHT



Picture shows a FMA Wheel Support for Left opening door

Please contact: spareparts@imstec.no for further information.

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